

Subject: SPECIFICATIONS plant limits

Dear Customer,

We hereby communicate the technical specifications of our plants:

Painting line

- **Maximum/minimum width:** 1250 mm standard – 600 / 700 mm
- **Non-standard:** 1250 > width < **1280 mm**, central painting and wavy edges.
- Permitted thickness:
ALUMINIUM:
Minimum thickness: 0.27 mm / Maximum thickness 1.5 mm;
STEEL:
Minimum thickness: 0.30 mm / Maximum thickness 1 mm.
- **Diameter:** minimum 508 mm; maximum 1450 mm
- **Coil weight:** not less than 1000 kg;
not more than 4500 kg for Aluminum;
not more than 9000 kg for Steel.

Cutter / Embossing Cutting Line

- **Maximum width:** 1500 mm standard
- **Diameter:** minimum 508 mm; maximum 1450 mm
- **ALUMINIUM:**
Minimum thickness: 0.27 mm / Maximum thickness: 1.5 mm;
- **STEEL:**
Minimum thickness: 0.30 mm / Maximum thickness: 1 mm.

Sheet Cutting Line

- **Minimun/Maximum:** 940 mm / 1500 mm
- **Length minimun/Maximum:** 850 mm / 4000 mm
- **Thickness:** min 0.5 mm / Max: 1.9 mm (for aluminum); 1 mm (for steel)

Best regards,